

Table 2: Salient features of difference anode, cathode and electrolyte materials

Material	Advantages	Disadvantages	References
Anode materials			
Li	<ul style="list-style-type: none"> High theoretical capacity ~ 3860 mAh.g⁻¹ Low electrochemical potential (-3.04 V) 	<ul style="list-style-type: none"> Uncontrollable dendritic Li growth Low Coulombic efficiency 	(Ohtsuka, 1989) (Ohtsuka, 1990)
V ₂ O ₅	<ul style="list-style-type: none"> Theoretical capacity of V₂O₅ is as high as ~ 290 mA·h.g⁻¹ Feasibility of reversible insertion and extraction of lithium ions Low cost 	<ul style="list-style-type: none"> poor stability Low ionic and electronic conductivity 	(Nakazawa, 2005) (Nakazawa, 2007) (Baba, 2003)
Al	<ul style="list-style-type: none"> Theoretical capacity of ~ 2235 mAh.g⁻¹ 	<ul style="list-style-type: none"> Short cycle life& large volume High irreversible capacity loss 	(Gong, 2015)
Si	<ul style="list-style-type: none"> Highest theoretical capacity ~ 4200 mAh.g⁻¹ 	<ul style="list-style-type: none"> Large volumetric changes Large electrochemically induced stress Early capacity fading 	(Tong, 2014) (Polat, 2015) (Polat, 2016)
Cathode materials			
LiCoO ₂	<ul style="list-style-type: none"> High theoretical capacity ~ 274 mAh.g⁻¹ Theoretical capacity ~ 170 mAh.g⁻¹ Long cycle life. Easy operation at high temperature Low self-discharge 	<ul style="list-style-type: none"> Expensive Low thermal stability 	(Wang, 1995) (Whitacre, 2001) (Hayashi, 2007) (Kuwata, 2010) (Jacke, 2010)
LiNiO ₂	<ul style="list-style-type: none"> High theoretical capacity ~ 275 mAh.g⁻¹ High energy density. 	<ul style="list-style-type: none"> Thermally unstable Blocking of Li⁺ ion pathways during process. 	(Kim, 2002)
LiNi _x Co _y Mn _z O ₂	<ul style="list-style-type: none"> High theoretical capacity ~ 180 mAh.g⁻¹ Good cycle stability and low cost. 		(Kim, 2002) Wang, 2017) (Kun, 2017)
LiFePO ₄	<ul style="list-style-type: none"> Theoretical capacity ~ 170 mAh.g⁻¹ Thermal stability High power capabilities 	<ul style="list-style-type: none"> Low operating voltage ~ 3.2V. Low ionic and electronic conductivity. 	(Xie, 2009) (Bajars, 2011) (Alexis, 2016)
LiMnPO ₄	<ul style="list-style-type: none"> Theoretical capacity ~ 170 mAh.g⁻¹ Operational voltage ~ 4V. High specific energy 	<ul style="list-style-type: none"> Low ionic and electronic conductivity. 	(Baba, 2001) (Park, 1999)
LiCoPO ₄	<ul style="list-style-type: none"> Theoretical capacity ~ 165 High operational voltage ~ 4.2V. 	<ul style="list-style-type: none"> Expensive Low ionic and electronic conductivity. 	(Li, 2006) (Li, 2008)
Electrolyte materials			
LiPON	<ul style="list-style-type: none"> High ionic conductivity ~ 3.3 x 10⁻⁶ S/cm. Excellent electrochemical stability. High operational potential ~ 5.5V 		(Bates, 1992) (Yu, 1997) (Vereda, 2002) (Kim, 2008)
Li ₁₀ GeP ₂ S ₁₂	<ul style="list-style-type: none"> Highest ionic conductivity ~ 12 m S·cm⁻¹ 		Noriaki (2011)
Li ₂ S-P ₂ S ₅	<ul style="list-style-type: none"> High ionic conductivity ~ 2 x 10⁻⁶ S/cm. 	<ul style="list-style-type: none"> Electrolyte instability Large increase in cell resistance 	(Kbala, 1984) (Yamashita, 1996)
LVSO	<ul style="list-style-type: none"> Ionic conductivity ~ 2.5 × 10⁻⁷ S/cm. Electronic conductivity ~ 10⁻¹⁰ S/cm 	<ul style="list-style-type: none"> Low voltage window around 3.5 V 	(Yamashita, 2001) (Kawamura, 2004)
LLTO	<ul style="list-style-type: none"> Highest ionic conductivity of 10⁻³ 	<ul style="list-style-type: none"> Highly unstable 	(Kitaoka, 1997)

